

Fig.1

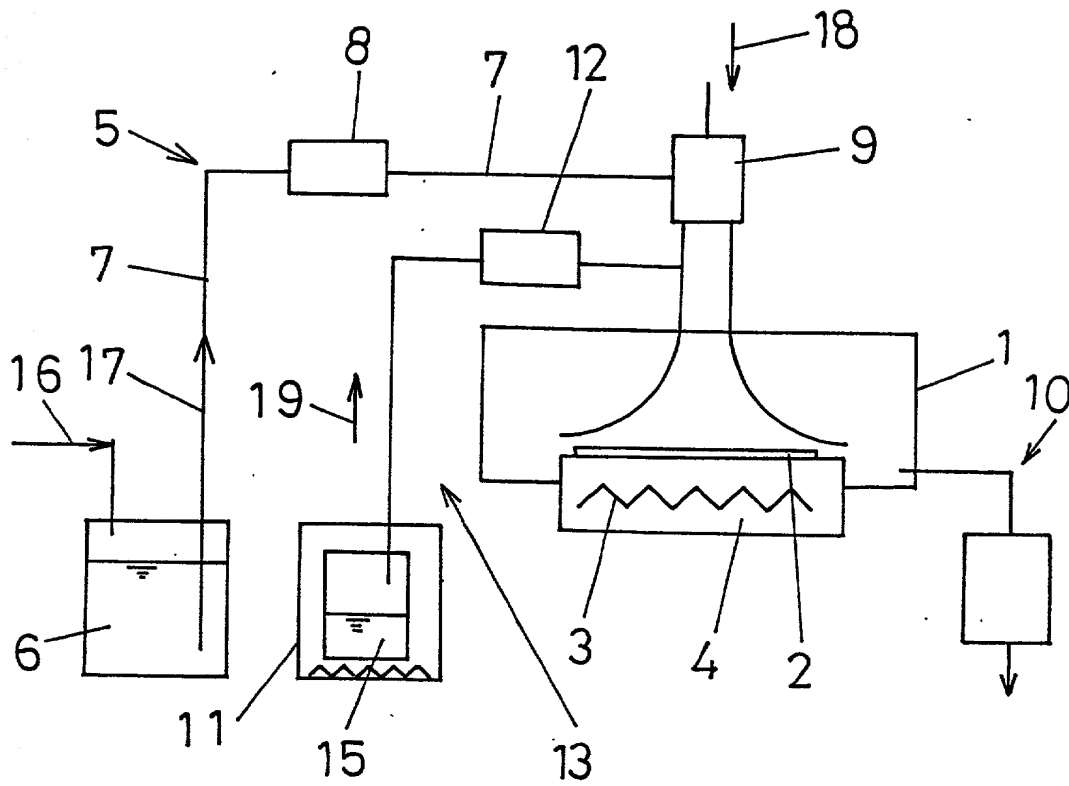


Fig. 2

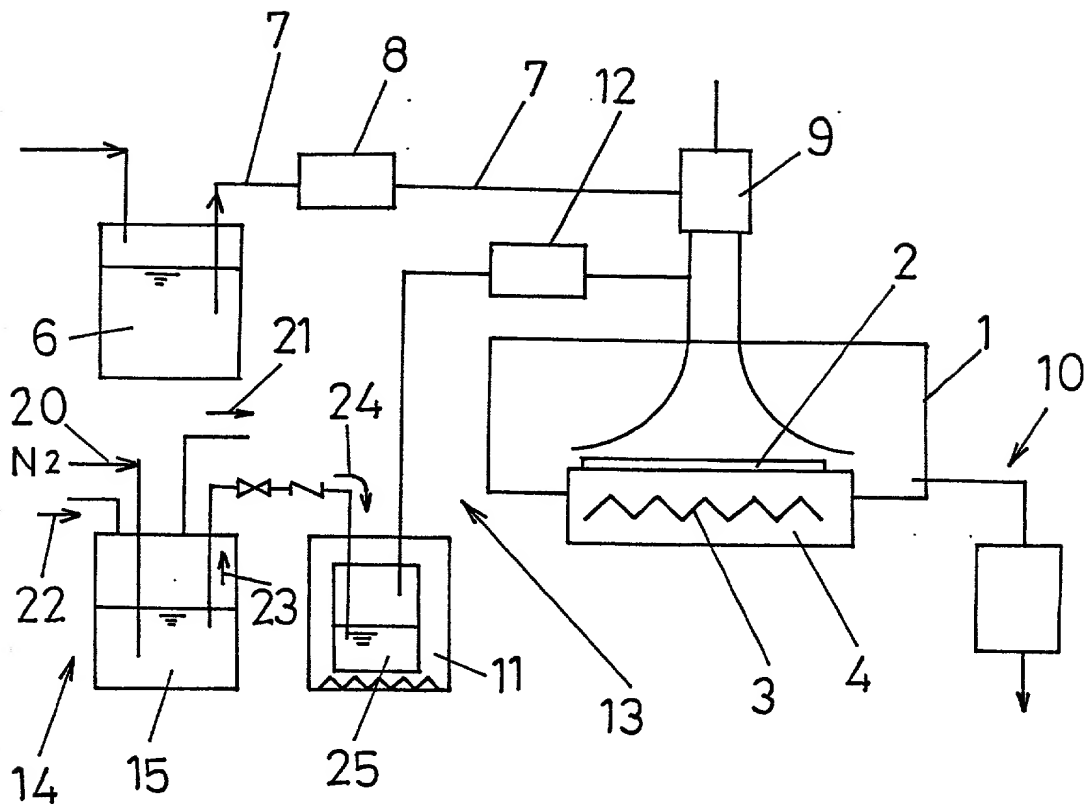


Fig.3

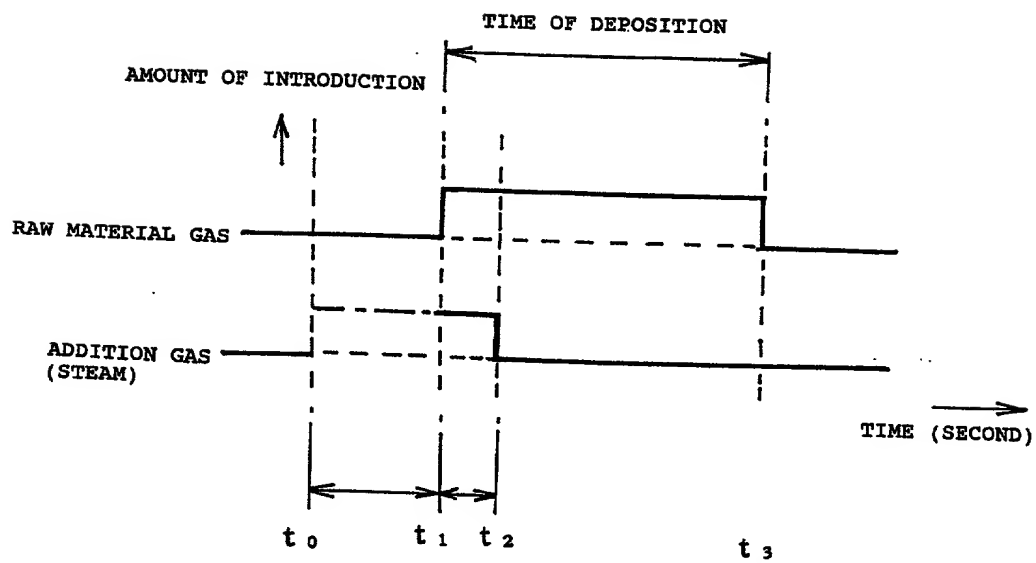


Fig.4(a)

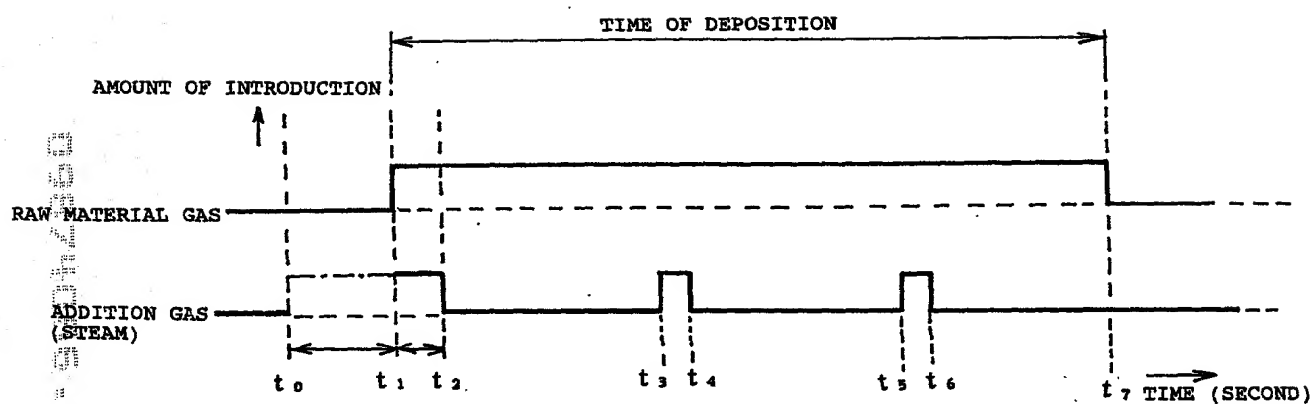


Fig.4(b)

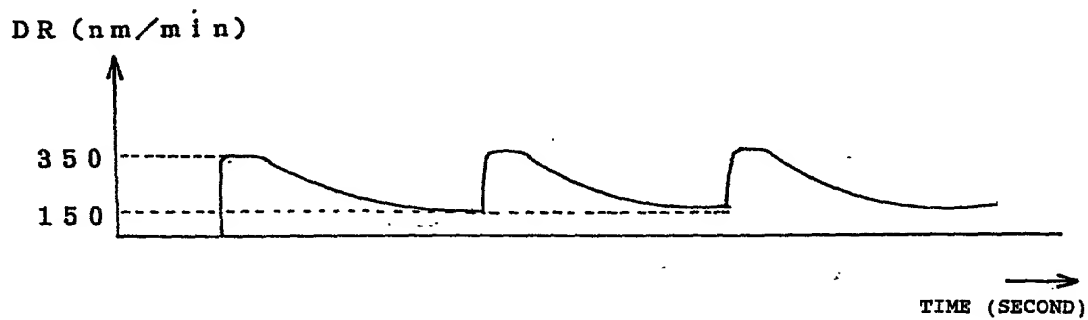


Fig.5

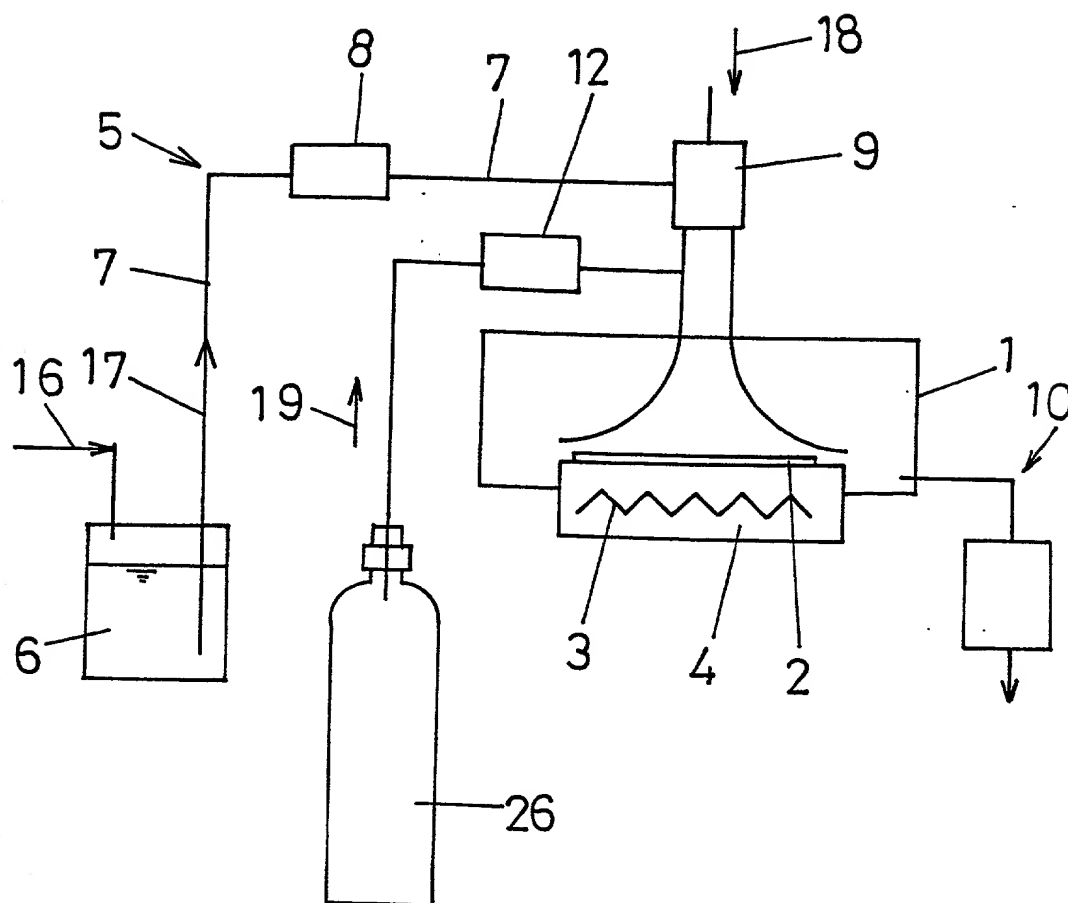


Fig.6

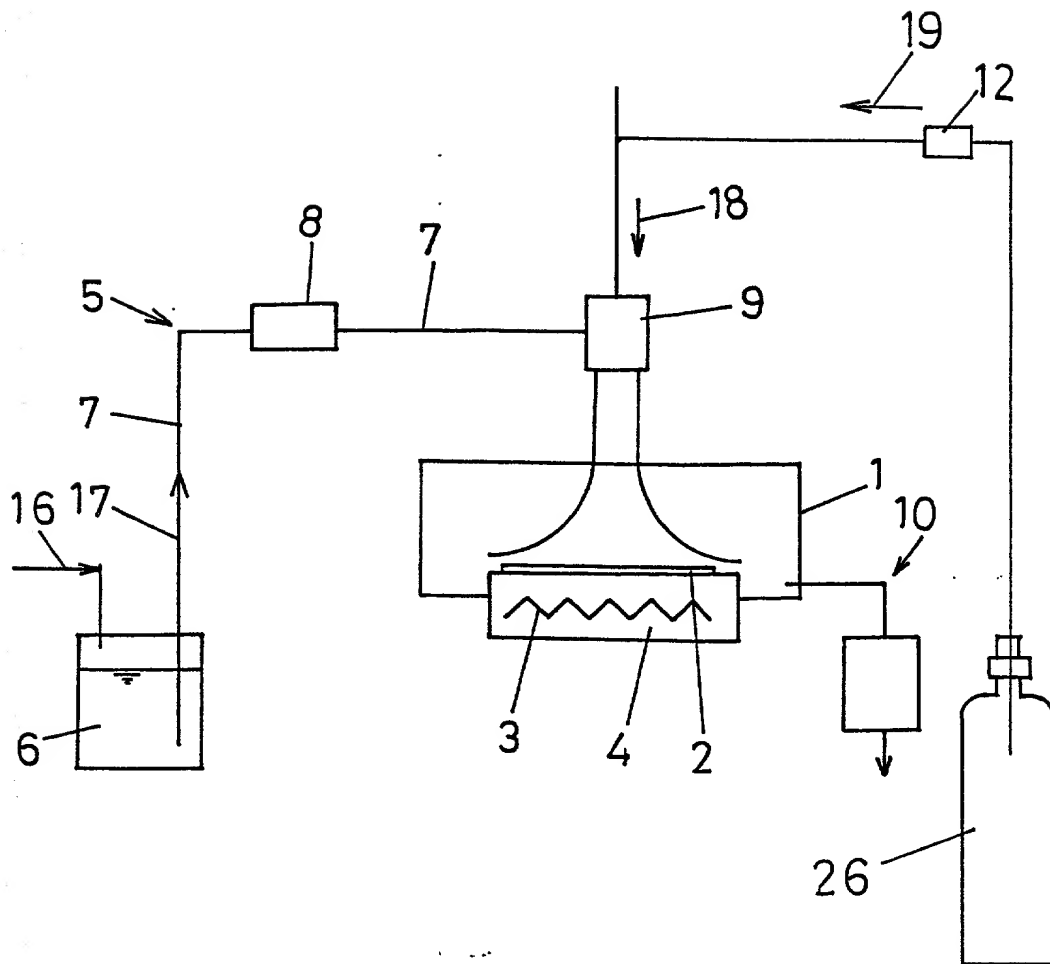


Fig.7

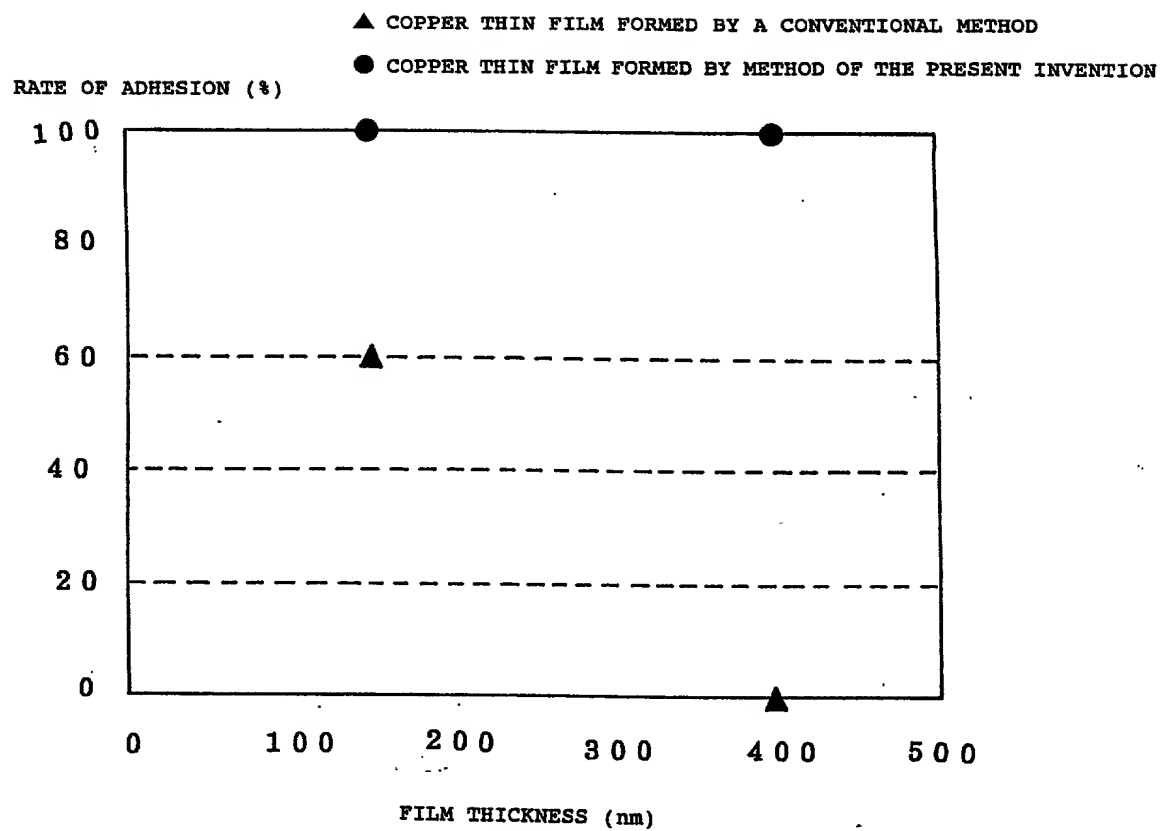
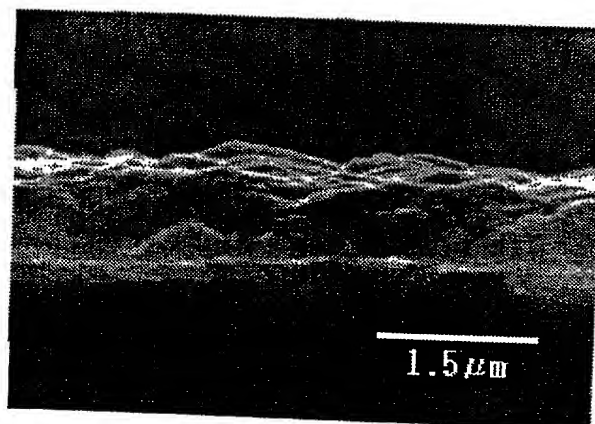
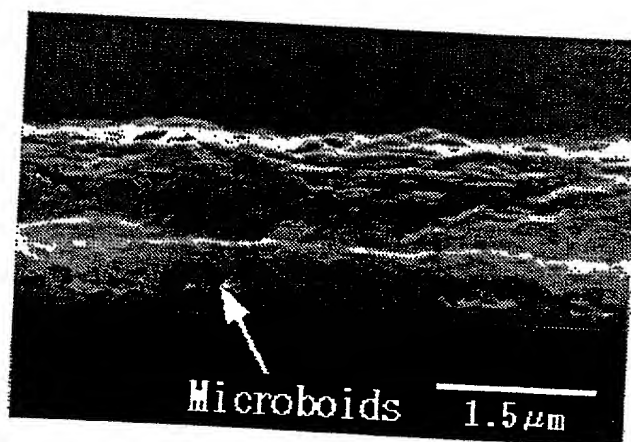


Fig.8



ADDITION OF WATER FOR 30 SECONDS
OR LESS DURING DEPOSITION

Fig.9



ADDITION OF WATER FOR 30 SECONDS
OR MORE DURING DEPOSITION